

Print:

Oftentimes it is a good idea to start by running a Preheat, before you print. Especially it is important to get the bed warm before printing

Preheat:

Even if you haven't printed yet, it is a good idea to run Preheat.



Select Preheat **Nozzle** and accept the proposal by clicking the knob



Select hereafter **Bed** and accept the proposal. Let it now warm up to the selected degrees or thereabouts. Especially it is essential that the Bed is quite close, if you want to avoid the print peeling off the Bed. Select Stop Preheat and then Exit



Print:

Press **Print**.

Point to file.

Hereafter it will warm up a bit more and then start printing automatically.